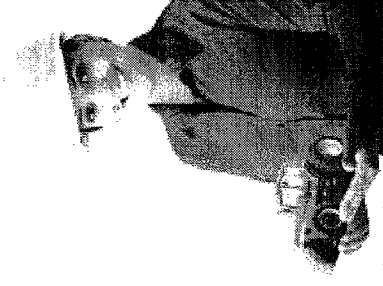




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LORD® ENGINEERED ADHESIVES

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Composite Bonding
Sign Assembly

Products

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Urethane Adhesives
Epoxy Adhesives
Cyanoacrylate Adhesives
Adhesion Enhancers/Surface Modifiers
Dispensing Systems

LORD 201 Acrylic Adhesive

LORD® 201 Acrylic Adhesive when mixed with LORD Accelerator 17 or 19 creates an adhesive system that will bond a wide variety of prepared or unprepared metals and plastics. LORD 201 Acrylic Adhesive in combination with LORD Accelerator 17 or 19 replaces welding, brazing, riveting and other mechanical fastening methods.

LORD 201 Acrylic Adhesive can be mixed with either LORD Accelerator 17 or LORD Accelerator 19. LORD Accelerator 19 is available in off-white or black.

Product Information

TYPICAL PROPERTIES

Appearance	Off-white Liquid
Work Time, min	5-8
Handling Time, min	12-16
Cure Time, hr	24*
Typical Viscosity, cP	15,000-55,000
Density, lb/gal (kg/m³)	8.5-8.7 (1019-1042)

* Reaches 90% of ultimate strength after 2 hours.

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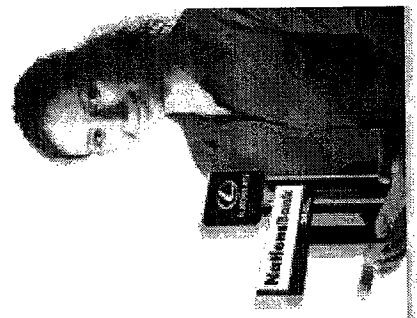
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- Technologies
- Products & Services
- Literature
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LORD® ENGINEERED ADHESIVES

Applications

- Metal Bonding
- Composite Bonding
- Sign Assembly

Products

- Acrylic Adhesives
- Urethane Adhesives
- Epoxy Adhesives
- Cyanoacrylate Adhesives
- Adhesion Enhancers/Surface Modifiers
- Dispensing Systems

TYPICAL PROPERTIES

Appearance	Off-white Liquid
Work Time, min	1-2
Handling Time, min	2-4
Cure Time, hr	24*
Typical Viscosity, cP	8,000-32,000
Density, lb/gal (kg/m ³)	9.6-10.35 (1150-1240)

* Reaches 90% of ultimate strength after 2 hours.

Back »

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Products & Services ▶ Adhesives ▶ LORD Engineered Adhesives ▶ Acrylic Adhesives ▶ 204

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Applications

Metal Bonding
Composite Bonding
Sign Assembly

Products

Acrylic Adhesives
Urethane Adhesives
Epoxy Adhesives
Cyanoacrylate Adhesives
Adhesion Enhancers/Surface
Modifiers
Dispensing Systems

LORD® Engineered Adhesives

LORD 204 Acrylic Adhesive

LORD® 204 Acrylic Adhesive when mixed with LORD Accelerator 17 or 19 creates an adhesive system that will bond a wide variety of prepared or unprepared metals and plastics. LORD 204 Acrylic Adhesive in combination with LORD Accelerator 17 or 19 replaces welding, brazing, riveting and other mechanical fastening methods.

LORD 204 Acrylic Adhesive can be mixed with either LORD Accelerator 17 or LORD Accelerator 19. LORD Accelerator 19 is available in off-white or black.

Product Information

TYPICAL PROPERTIES

Appearance	Off-white Paste
Work Time, min	6-8
Handling Time, min	12-16
Cure Time, hr	24*
Typical Viscosity, cP	100,000-300,000
Density, lb/gal (kg/m³)	8.7-9.3 (1042-1114)

* Reaches 90% of ultimate strength after 2 hours.

Back »

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Technologies

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Literature

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News

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Applications

Metal Bonding
Composite Bonding
Sign Assembly

Products

Acrylic Adhesives
Urethane Adhesives
Epoxy Adhesives
Cyanoacrylate Adhesives
Adhesion Enhancers/Surface Modifiers
Dispensing Systems

LORD® Engineered Adhesives

LORD 206 Acrylic Adhesive

LORD® 206 Acrylic Adhesive when mixed with LORD Accelerator 4, 17 or 19 creates a long working time adhesive system that bonds a wide variety of prepared or unprepared metals and plastics. LORD 206 acrylic adhesive in combination with the recommended accelerator replaces welding, brazing, riveting and other mechanical fastening methods.

LORD 206 Acrylic Adhesive can be mixed with either LORD Accelerator 4, LORD Accelerator 17 or LORD Accelerator 19. LORD Accelerator 4 is a no-mix accelerator applied to the substrate before the acrylic adhesive. LORD Accelerators 17 and 19 must be mixed into the acrylic adhesive prior to application. LORD Accelerator 19 is available in off-white or black.

TYPICAL PROPERTIES

Appearance	Off-white Liquid
Work Time, min	12-14
Handling Time, min	45-60
Cure Time, hr	24
Typical Viscosity, cP	20,000-80,000
Density, lb/gal (kg/m³)	8.5-8.7 (1019-1042)

[Back »](#)
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